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Abstract

Zinc oxide (ZnO) nanopowder has attracted significant attention in recent years due to its unique structural and optical properties, making it a promising material for various applications in optoelectronics, catalysis, sensors, and energy storage. This research paper aims to provide a comprehensive review of the structural and optical characterization techniques employed to investigate the properties of ZnO nanopowder. The paper discusses the synthesis methods, crystal structure, surface morphology, and optical properties of ZnO nanopowder. Furthermore, it highlights the importance of these characterizations in understanding the fundamental properties and potential applications of ZnO nanopowder.

Keywords: Zinc oxide nanopowder, structural characterization, optical characterization, synthesis methods etc.

Introduction:

In recent years, the field of nanomaterials has experienced tremendous growth, driven by the unique properties and potential applications of materials at the nanoscale. Among these nanomaterials, zinc oxide (ZnO) nanopowder has emerged as a promising candidate due to its exceptional structural and optical characteristics. The structural and optical characterization of ZnO nanopowder plays a crucial role in understanding its fundamental properties and exploring its wide range of applications in various fields, including optoelectronics, catalysis, sensors, and energy storage.

ZnO, a wide-bandgap semiconductor, has gained significant attention due to its remarkable properties such as high thermal stability, low toxicity, and abundance in nature. These properties make it a suitable material for numerous applications in emerging technologies. However, to fully exploit the potential of ZnO nanopowder, a comprehensive understanding of its structural and optical properties is essential.

Structural characterization techniques provide valuable insights into the crystal structure, phase composition, grain size, and defects present in ZnO nanopowder. X-ray diffraction (XRD) is one of the most widely used techniques for determining the crystal structure and phase purity of ZnO nanopowder. It provides information about the lattice parameters, crystallite size, and crystallographic orientation. Additionally, Raman spectroscopy enables the investigation of vibrational modes and crystal symmetry, allowing for the identification of various defects and impurities.

Transmission electron microscopy (TEM) and scanning electron microscopy (SEM) provide highresolution imaging of the surface morphology and microstructure of ZnO nanopowder. TEM allows for direct visualization of individual nanoparticles and provides information about their size, shape, and arrangement. SEM, on the other hand, offers a broader view of the surface morphology, allowing the observation of nanoparticle agglomeration and the determination of particle size distribution. Energydispersive X-ray spectroscopy (EDX) combined with SEM provides elemental analysis and mapping, offering insights into the compositional uniformity and distribution of dopants or impurities.

Surface morphology analysis techniques, such as atomic force microscopy (AFM) and scanning probe microscopy (SPM), provide detailed information about the surface topography, roughness, and surface defects of ZnO nanopowder. These techniques are crucial for understanding the nanoscale features and surface characteristics that can influence the material's properties and interactions with its environment.

High-resolution TEM (HRTEM) enables the investigation of lattice fringes, dislocations, and stacking faults at atomic resolution, providing further insights into the crystal structure and defects.

Optical characterization techniques shed light on the electronic band structure, optical transitions, and luminescent properties of ZnO nanopowder. UV-Vis spectroscopy is widely used to determine the bandgap energy and absorption properties, providing information on the electronic transitions in ZnO. Photoluminescence spectroscopy allows the investigation of light emission and luminescent properties, including defects-related emission, exciton recombination, and surface states. Fourier-transform infrared spectroscopy (FTIR) and Raman spectroscopy provide information on vibrational modes, lattice vibrations, and phonon interactions, enabling the characterization of phonon behavior and surface functional groups.

The structural and optical properties of ZnO nanopowder are intimately linked, and a thorough understanding of their relationship is crucial for tailoring its properties for specific applications. The defects present in the crystal structure, such as vacancies, interstitials, and grain boundaries, significantly affect the optical properties of ZnO nanopowder. Defect-induced luminescence, such as green and red emissions, can be engineered to enhance the material's functionality in optoelectronic devices and photocatalytic applications.

Synthesis Methods of ZnO Nanopowder

Zinc oxide (ZnO) nanopowder can be synthesized through various methods, each offering distinct advantages in terms of control over particle size, morphology, and crystalline structure. The following synthesis methods are commonly employed to produce ZnO nanopowder:

- 1. <u>Chemical Precipitation Method:</u> The chemical precipitation method involves the precipitation of ZnO nanopowder from a solution containing zinc salts and a precipitating agent. Zinc salts, such as zinc chloride or zinc nitrate, are dissolved in a solvent, and a precipitating agent, such as sodium hydroxide or ammonia, is added to initiate the precipitation reaction. The reaction is typically carried out at a controlled pH and temperature. The resulting precipitate is then washed, filtered, and dried to obtain ZnO nanopowder. This method offers simplicity, cost-effectiveness, and scalability.
- 2. <u>Sol-Gel Method:</u> The sol-gel method involves the formation of a sol or colloidal suspension, followed by gelation and subsequent drying to obtain ZnO nanopowder. In this method, a precursor solution is prepared by dissolving a zinc compound, such as zinc acetate or zinc alkoxide, in a suitable solvent, often an alcohol. The solution undergoes hydrolysis and polycondensation reactions, leading to the formation of a gel network. The gel is then dried and calcined to convert it into ZnO nanopowder. The sol-gel method allows precise control over the composition, particle size, and morphology of the resulting nanopowder.
- 3. <u>Hydrothermal Synthesis:</u> Hydrothermal synthesis involves the growth of ZnO nanopowder through a chemical reaction that occurs under high-temperature and high-pressure conditions in an aqueous solution. In this method, a zinc precursor, typically zinc nitrate or zinc acetate, is dissolved in a water-based solution along with a hydroxide source, such as sodium hydroxide or ammonium hydroxide. The reaction vessel is sealed and heated at elevated temperatures, typically between 100°C and 200°C, for a specific duration. The hydrothermal conditions promote the nucleation and growth of ZnO nanoparticles. The resulting nanopowder is then collected, washed, and dried. Hydrothermal synthesis allows control over the particle size, crystallinity, and surface morphology of ZnO nanopowder.
- 4. **Vapor Phase Deposition Techniques:** Vapor phase deposition techniques, such as chemical vapor deposition (CVD) and physical vapor deposition (PVD), are widely employed to synthesize ZnO nanopowder with precise control over the deposition parameters. In CVD, a vaporized precursor, such as a zinc organometallic compound or a metal halide, is transported to a heated substrate, where it undergoes chemical reactions to form ZnO nanopowder. PVD techniques, such as sputtering or thermal evaporation, involve the physical deposition of ZnO

atoms or clusters onto a substrate to form nanopowder. Vapor phase deposition techniques offer advantages like high purity, uniformity, and the ability to deposit ZnO nanopowder on various substrates, including flexible materials.

Each of these synthesis methods has its own advantages and limitations, and the choice of method depends on the desired characteristics of the ZnO nanopowder and the intended application. The selection of the synthesis method plays a crucial role in controlling the size, shape, crystallinity, and surface properties of ZnO nanopowder, ultimately influencing its structural and optical properties.

Structural Characterization of Zinc Oxide Nanopowder:

Structural characterization techniques provide valuable insights into the crystal structure, phase composition, grain size, and defects present in zinc oxide (ZnO) nanopowder. Several techniques are commonly employed to investigate the structural properties of ZnO nanopowder, including X-ray diffraction (XRD), Raman spectroscopy, transmission electron microscopy (TEM), scanning electron microscopy (SEM), and energy-dispersive X-ray spectroscopy (EDX).

- 1. **X-ray Diffraction (XRD):** X-ray diffraction is a widely used technique for determining the crystal structure and phase purity of ZnO nanopowder. It provides information about the lattice parameters, crystal symmetry, and crystallite size. XRD works on the principle of Bragg's law, where a monochromatic X-ray beam is directed at the nanopowder sample, and the scattered X-rays undergo constructive interference when the Bragg condition is met. By analyzing the resulting diffraction pattern, the crystal structure and phase composition of ZnO nanopowder can be determined. The peak positions and intensities in the XRD pattern are used to calculate the crystallographic parameters, such as the unit cell dimensions, crystallite size, and lattice strain.
- 2. **Raman Spectroscopy:** Raman spectroscopy provides information about the vibrational modes and crystal symmetry of ZnO nanopowder. It involves illuminating the sample with monochromatic laser light, and the scattered light undergoes a frequency shift due to the interaction with vibrational modes in the crystal lattice. The resulting Raman spectrum reflects the energy levels of the phonons in the material. In the case of ZnO nanopowder, Raman spectroscopy is particularly useful for identifying various defects and impurities and understanding their impact on the material's properties. The Raman peaks correspond to specific vibrational modes, such as the E2 high and E2 low modes, and can provide insights into the crystal quality, strain, and presence of surface functional groups.
- 3. **Transmission Electron Microscopy (TEM):** Transmission electron microscopy allows direct visualization of individual nanoparticles and provides detailed information about their size, shape, and arrangement. TEM operates by transmitting a high-energy electron beam through the nanopowder sample. The interaction between the electrons and the sample generates various signals, including transmitted electrons, diffracted electrons, and scattered electrons. By analyzing these signals, TEM can generate high-resolution images of the nanopowder, allowing for the determination of particle size, morphology, and crystalline structure. Additionally, techniques such as selected area electron diffraction (SAED) can be employed to obtain information about the crystal structure and orientation of ZnO nanopowder.
- 4. Scanning Electron Microscopy (SEM): Scanning electron microscopy provides a broader view of the surface morphology and microstructure of ZnO nanopowder. SEM involves scanning a focused electron beam across the sample surface and detecting the resulting signals, such as secondary electrons and backscattered electrons. These signals provide information about the topography, particle size distribution, and surface features of the nanopowder. SEM is particularly useful for observing nanoparticle agglomeration, determining the surface roughness, and obtaining a general understanding of the overall morphology of ZnO nanopowder.
- 5. Energy-Dispersive X-ray Spectroscopy (EDX): Energy-dispersive X-ray spectroscopy is often coupled with SEM to provide elemental analysis and mapping of ZnO nanopowder. EDX

works by detecting characteristic X-rays emitted when the sample is bombarded with an electron beam in SEM. By measuring the energy and intensity of these X-rays, EDX can identify the elements present in the nanopowder and determine their relative abundance.

Surface Morphology Analysis of Zinc Oxide Nanopowder:

Surface morphology analysis techniques provide valuable information about the surface topography, roughness, and surface defects of zinc oxide (ZnO) nanopowder. Three commonly used techniques for surface morphology analysis are atomic force microscopy (AFM), scanning probe microscopy (SPM), and high-resolution transmission electron microscopy (HRTEM).

1. Atomic Force Microscopy (AFM):

Atomic force microscopy is a powerful technique for imaging the surface of ZnO nanopowder at the nanoscale level. AFM operates by scanning a sharp probe tip across the sample surface and detecting the interaction forces between the tip and the surface. The probe tip is attached to a cantilever, and as it scans the surface, it measures the vertical deflection of the cantilever, which is directly related to the sample's topography. By using a feedback mechanism to maintain a constant force between the tip and the surface, AFM generates a three-dimensional image of the surface morphology of ZnO nanopowder. AFM can provide information about the particle size, shape, distribution, surface roughness, and agglomeration of the nanopowder. It is particularly useful for investigating the nanoscale features and characterizing surface properties, such as defects, steps, and surface functional groups.

2. Scanning Probe Microscopy (SPM):

Scanning probe microscopy encompasses various techniques, such as scanning tunneling microscopy (STM) and atomic force microscopy (AFM), which allow imaging and characterization of surfaces at the atomic and molecular levels. These techniques involve scanning a probe tip over the surface of ZnO nanopowder while monitoring the interaction between the probe and the surface. In addition to topographic imaging, SPM techniques can provide information about other surface properties, such as surface potential, electrical conductivity, and mechanical properties. By measuring the forces between the probe and the surface, SPM techniques can also be used to study surface forces, adhesion, and friction. SPM is particularly useful for investigating surface properties and interactions at the nanoscale level.

3. High-Resolution Transmission Electron Microscopy (HRTEM):

High-resolution transmission electron microscopy is an advanced technique that allows for the direct visualization of the crystal lattice and atomic arrangement of ZnO nanopowder at the atomic scale. HRTEM operates by transmitting a high-energy electron beam through the nanopowder sample. The electrons interact with the sample, and the resulting image provides information about the crystal structure, defects, and grain boundaries. HRTEM can provide atomic-level resolution and reveal details such as lattice fringes, dislocations, and stacking faults. It is particularly useful for investigating the internal structure and defects of individual nanoparticles in ZnO nanopowder.

The combination of AFM, SPM, and HRTEM techniques provides complementary information about the surface morphology, topography, and crystal structure of ZnO nanopowder. These techniques play a crucial role in characterizing the nanoscale features, surface properties, and defects, which are vital for understanding the behavior and potential applications of ZnO nanopowder.

Optical Characterization Techniques of Zinc Oxide Nanopowder:

Optical characterization techniques provide valuable insights into the electronic band structure, optical transitions, and luminescent properties of zinc oxide (ZnO) nanopowder. Several techniques are commonly employed for the optical characterization of ZnO nanopowder, including UV-Vis spectroscopy, photoluminescence spectroscopy, Fourier-transform infrared spectroscopy (FTIR), and Raman spectroscopy.

1. **UV-Vis Spectroscopy:** UV-Vis spectroscopy is a widely used technique for determining the optical properties of ZnO nanopowder, including the bandgap energy and absorption properties. It involves irradiating the nanopowder sample with a broad range of ultraviolet (UV) to visible

(Vis) light and measuring the absorption or transmission of light as a function of wavelength. The absorption spectrum provides information about the electronic transitions in ZnO, such as the bandgap energy, exciton absorption, and optical absorption edges. UV-Vis spectroscopy is particularly useful for understanding the energy levels and electronic structure of ZnO nanopowder, and it allows for the evaluation of its suitability for various optoelectronic applications.

- 2. **Photoluminescence Spectroscopy:** Photoluminescence spectroscopy is a powerful technique for investigating the light emission and luminescent properties of ZnO nanopowder. It involves exciting the nanopowder sample with a light source, such as a laser, and measuring the resulting emission spectrum. Photoluminescence spectroscopy allows for the characterization of various luminescent phenomena in ZnO, including exciton recombination, defect-induced emissions, and surface states. By analyzing the emission spectrum, valuable information about the energy levels, radiative recombination processes, and defect-related luminescence in ZnO nanopowder can be obtained. Photoluminescence spectroscopy provides insights into the luminescent properties that are essential for applications such as light-emitting devices and sensors.
- 3. Fourier-Transform Infrared Spectroscopy (FTIR): Fourier-transform infrared spectroscopy is utilized to study the vibrational modes, lattice vibrations, and phonon interactions in ZnO nanopowder. FTIR involves measuring the absorption or transmission of infrared light by the nanopowder sample as a function of frequency. This technique provides information about the vibrational modes of chemical bonds and lattice vibrations in ZnO. FTIR spectra can be used to identify surface functional groups, analyze chemical bonding, and study phonon behavior. FTIR is particularly valuable for investigating the surface chemistry and surface functionalization of ZnO nanopowder and is often employed to understand the interaction of ZnO with other materials or molecules.
- 4. **Raman Spectroscopy:** Raman spectroscopy is a powerful technique for probing the vibrational modes and crystal symmetry of ZnO nanopowder. It involves irradiating the sample with monochromatic laser light and analyzing the inelastically scattered light. Raman spectroscopy provides information about the phonon behavior, crystal quality, and presence of defects in ZnO nanopowder. By analyzing the Raman spectroscopy is particularly useful for studying lattice vibrations, identifying impurities or dopants, and understanding the strain and defects in ZnO nanopowder.

These optical characterization techniques, including UV-Vis spectroscopy, photoluminescence spectroscopy, FTIR, and Raman spectroscopy, provide a comprehensive understanding of the electronic and optical properties of ZnO nanopowder. They allow for the determination of bandgap energy, luminescent properties, vibrational modes, and phonon behavior, providing insights into the material's optical behavior and its potential

Disscussion

The structural and optical characterization of zinc oxide (ZnO) nanopowder plays a crucial role in understanding its properties and optimizing its performance for various applications. In this discussion, we will explore the relationship between synthesis methods and structural properties, the influence of synthesis parameters on optical properties, and the impact of defects on the optical behavior of ZnO nanopowder.

1. **Relationship between Synthesis Methods and Structural Properties:** The choice of synthesis method significantly influences the structural properties of ZnO nanopowder. Each synthesis method, such as chemical precipitation, sol-gel, hydrothermal synthesis, and vapor phase deposition techniques, offers unique control over factors such as particle size, morphology, crystallinity, and surface structure.

For example, chemical precipitation methods typically yield ZnO nanopowder with larger particle sizes and broader size distributions. On the other hand, sol-gel and hydrothermal synthesis methods allow for

finer control over the particle size, resulting in smaller and more uniform nanoparticles. Vapor phase deposition techniques, such as CVD, enable the growth of ZnO nanopowder with controlled crystal orientation and epitaxial growth.

Moreover, the choice of precursor materials, reaction conditions, and post-treatment processes also affects the structural properties of ZnO nanopowder. By adjusting these parameters, it is possible to tailor the crystal structure, phase purity, grain size, and surface morphology of ZnO nanopowder, thus influencing its optical properties.

2. *Influence of Synthesis Parameters on Optical Properties:* The optical properties of ZnO nanopowder, including its absorption, emission, and luminescent behavior, can be tuned by controlling the synthesis parameters. Parameters such as particle size, crystallinity, and defects significantly impact the optical properties of ZnO nanopowder.

Particle size: As the particle size of ZnO decreases to the nanoscale, the bandgap energy increases due to quantum confinement effects. This results in a blue shift in the absorption and emission spectra of ZnO nanopowder. Therefore, by controlling the synthesis parameters to achieve a desired particle size, the optical properties of ZnO can be precisely tailored.

Crystallinity: The crystalline quality of ZnO nanopowder influences its optical behavior. Wellcrystallized ZnO nanoparticles exhibit sharper absorption and emission peaks, indicating a more efficient light-matter interaction. The synthesis parameters, such as temperature, reaction time, and precursor concentration, can affect the crystallinity of ZnO nanopowder, ultimately impacting its optical properties.

Defects: Defects, such as vacancies, interstitials, and impurities, play a crucial role in the optical behavior of ZnO nanopowder. Defects introduce energy levels within the bandgap, leading to various luminescent phenomena, including defect-related emissions. The type and concentration of defects can be controlled through synthesis parameters, such as dopant concentration, growth temperature, and post-treatment processes, enabling the manipulation of the optical properties of ZnO nanopowder.

3. **Defects and their Impact on the Optical Behavior of ZnO Nanopowder:** Defects in ZnO nanopowder significantly influence its optical behavior. For instance, oxygen vacancies and zinc interstitials introduce shallow energy levels within the bandgap, leading to visible emission and creating a characteristic green emission band. Other defects, such as intrinsic and extrinsic impurities, can induce additional emission bands, resulting in a complex luminescent spectrum.

The concentration and nature of defects can be controlled by adjusting synthesis parameters and posttreatment processes. By optimizing the defect concentration, it is possible to enhance or suppress specific luminescent features, such as UV or visible emissions, and tailor the overall optical behavior of ZnO.

Challenges and Future Perspectives:

1. Challenges in the Synthesis and Characterization of ZnO Nanopowder:

a) Control over particle size and size distribution: Achieving precise control over the particle size and size distribution of ZnO nanopowder remains a challenge. The synthesis methods and parameters need to be optimized to obtain a narrow size distribution and uniform nanoparticles, especially in large-scale production.

b) **Crystal phase control:** ZnO can exist in different crystal phases, such as hexagonal wurtzite and cubic zinc blende. However, obtaining pure and controllable crystal phases of ZnO nanopowder remains challenging. Further research is needed to develop synthesis strategies that enable precise control over the crystal phase.

c) **Defect engineering:** Manipulating the defects in ZnO nanopowder, such as vacancies, interstitials, and impurities, is crucial for tailoring its properties. However, achieving a desired defect concentration and controlling their distribution is challenging. Improved understanding and innovative synthesis techniques are required to achieve defect engineering in ZnO nanopowder.

d) **Stability and agglomeration:** ZnO nanopowder tends to agglomerate, leading to reduced surface area and altered properties. Ensuring the stability of ZnO nanopowder and preventing

agglomeration during synthesis and storage are ongoing challenges. Developing effective surface modification techniques and dispersing agents is essential to mitigate agglomeration.

e) Characterization at the nanoscale: Characterizing ZnO nanopowder at the nanoscale requires advanced characterization techniques. However, techniques such as TEM, HRTEM, and AFM may have limitations in terms of sample preparation, resolution, and throughput. Developing innovative characterization methods that can provide accurate and reliable characterization at the nanoscale is crucial.

2. Potential Future Directions for Research and Development:

a) Enhanced control over properties: Future research should focus on developing innovative synthesis methods and strategies to enhance control over the properties of ZnO nanopowder. This includes precise control over particle size, crystal phase, defect concentration, and surface properties. Advanced synthesis techniques, such as template-assisted growth and bottom-up assembly, can be explored to achieve enhanced control.

b) Surface functionalization and hybrid materials: Surface functionalization of ZnO nanopowder with organic molecules, polymers, or inorganic materials can enhance its stability, dispersibility, and compatibility with various matrices. Future research should explore surface modification techniques to tailor the surface properties of ZnO nanopowder and enable its integration into hybrid materials for diverse applications.

c) Multifunctional applications: ZnO nanopowder holds great potential for various applications, including optoelectronics, sensors, photocatalysis, and energy storage. Future research should focus on exploring and optimizing ZnO nanopowder for multifunctional applications. This includes developing tailored properties for specific applications, optimizing performance, and exploring novel applications in emerging fields.

d) **Advanced characterization techniques**: As the demand for nanoscale characterization increases, developing advanced characterization techniques with high resolution, sensitivity, and throughput is crucial. Future research should focus on advancing techniques such as in situ characterization, spectroscopic imaging, and non-destructive characterization methods to gain deeper insights into the structural and optical properties of ZnO nanopowder.

e) Environmental impact and sustainability: With the growing emphasis on sustainability, future research should also address the environmental impact of ZnO nanopowder synthesis, usage, and disposal. Developing green synthesis methods, recycling techniques, and assessing the life cycle impact of ZnO nanopowder are essential for sustainable development.

In conclusion, addressing the challenges in synthesis, characterization, and applications of ZnO nanopowder requires interdisciplinary research efforts.

Conclusion:

The structural and optical characterization of zinc oxide (ZnO) nanopowder plays a crucial role in understanding its properties and optimizing its performance for various applications. Through a combination of advanced characterization techniques, such as X-ray diffraction (XRD), Raman spectroscopy, transmission electron microscopy (TEM), scanning electron microscopy (SEM), energy-dispersive X-ray spectroscopy (EDX), atomic force microscopy (AFM), scanning probe microscopy (SPM), high-resolution TEM (HRTEM), UV-Vis spectroscopy, photoluminescence spectroscopy, Fourier-transform infrared spectroscopy (FTIR), and Raman spectroscopy, valuable insights into the structural and optical properties of ZnO nanopowder can be obtained.

The relationship between synthesis methods and structural properties has been established, showing that different synthesis techniques, such as chemical precipitation, sol-gel, hydrothermal synthesis, and vapor phase deposition, offer unique control over particle size, morphology, crystallinity, and surface structure. By adjusting synthesis parameters, including temperature, precursor concentration, and growth time, the structural properties of ZnO nanopowder can be precisely tailored.

Furthermore, the influence of synthesis parameters on optical properties has been demonstrated, highlighting the importance of factors such as particle size, crystallinity, and defects. Particle size

reduction to the nanoscale leads to a blue shift in the absorption and emission spectra due to quantum confinement effects. Control over crystallinity enhances the efficiency of light-matter interaction. Defect engineering allows for the manipulation of luminescent properties and the creation of specific emission bands.

Defects, such as vacancies, interstitials, and impurities, have been identified as key contributors to the optical behavior of ZnO nanopowder. The concentration and nature of defects can be controlled through synthesis parameters and post-treatment processes, enabling the tuning of luminescent features and overall optical behavior.

Despite significant progress, several challenges remain in the synthesis and characterization of ZnO nanopowder. Achieving precise control over particle size, crystal phase, and defect concentration continues to be a challenge. Agglomeration and stability issues also need to be addressed. Moreover, advanced characterization techniques with high resolution, sensitivity, and throughput are needed to fully understand the structural and optical properties at the nanoscale.

Looking ahead, future research and development should focus on enhancing control over the properties of ZnO nanopowder, exploring surface functionalization and hybrid materials, optimizing performance for multifunctional applications, advancing characterization techniques, and addressing the environmental impact and sustainability aspects.

In conclusion, the structural and optical characterization of ZnO nanopowder provides valuable insights into its properties, enabling the design and development of ZnO-based materials with tailored characteristics for a wide range of applications. Continued research in this field will undoubtedly contribute to the advancement of ZnO nanopowder-based technologies and their practical implementation in various industries.

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