

M. Avaliani,^{[a]*} V. Chagelishvili,^[a] E. Shapakidze,^[b] M. Gvelesiani,^[a] N. Barnovi,^[a] V. Kveselava^[a] and N. Esakia^[c]

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We have been able to synthesize a diverse new group of condensed phosphate polymers in the systems Me^I₂O–Me^{III}₂O₃–P₂O₅–H₂O (where Me^I represents Ag, Na, Cs, and Me^{III} represents gallium, scandium and indium. The structural arrangement of synthesized condensed phosphates is ascertained using X-ray spectral analysis, X-ray diffraction and IR spectroscopy. An interesting approach to the synthesis of double compounds containing Ga, In, Sc and monovalent metals, including Ag, resulting in the production of double phosphates is described.

* Corresponding authors

- e-mail: marine.avaliani@tsu.ge I. Javakhishvili Tbilisi State University, R. Agladze Institute [a] of Inorganic Chemistry and Electrochemistry, 11 E. Mindeli Str., Tbilisi, 0186, Georgia A. Tvalchrelidze Caucasus Institute of Mineral Resources, 11
- [b] E. Mindeli Str., Tbilisi, 0186, Georgia
- I. Javakhishvili Tbilisi State University, Faculty of Exact and [c] Natural Sciences, Department of Chemistry, 3. I. Chavchavadze Ave., Tbilisi, 0179, Georgia

Introduction

The development of nanotechnologies for obtaining of inorganic phosphate polymers, notably - double condensed phosphates of polyvalent metals - as well as the study of their crystallization fields is a topical task. There are many research topics devoted to this subject,¹⁻¹¹ especially those aimed at determining the conditions for producing some new condensed phosphates of polyvalent and monovalent cations including alkaline metals.⁸⁻¹⁹

The significant advances in the chemistry of inorganic compounds of phosphorous in the past few years are due to new application fields of inorganic phosphate oligomers and polymers.7,20-27

Experimental

We have studied the Me^{III}₂O₃-Me^I₂O-P₂O₅-H₂O and systems (M^I=Ag, Na, M^{III}= Sc, In and Ga) at the temperature range of 100-600 °C. This work contains data concerning the synthesis and crystallization fields of certain condensed double phosphates of trivalent and monovalent metals (including, in particular, Ga, In, Sc and monovalent metals, notably Ag), resulting in the production of double phosphates depending on the temperature and molar ratio of the initial components.

The initial components were oxides of gallium, indium and/or scandium, silver nitrate (in some cases - sodium carbonate) and orthophosphoric acid. But when the synthesis temperature range is high enough, we generally present the studied system as oxides of suitable elements, such as Me^{III}₂O₃, Ag₂O and P₂O₅. The variation of the molar ratio of initial components $n=Ag/Me^{III}$ was very broad: from 1.5 to 10.0, but constant for each experiment - for each temperature range. The molar ratio of phosphorus to trivalent metal was always the same during all synthesis processes and was equal to $n_1 = P/Me^{III} = 15.5$.

Trivalent metal oxide, orthophosphoric acid (percentage: 85 %) and monovalent metal salt - silver nitrate - were mixed in a glassy carbon crucible at different molar ratios and heated to temperatures between 100 and 600 °C. The duration of the synthesis process was very variable, from 3-5 days to 15-20 days, depending on the temperature of the experiments. The crystals formed in the melts were removed by extraction of 15-20 g samples with 500-700 mL of distilled water.

The condensation degree of the synthesized polymeric phosphates (di-, tri-, tetra-, and/or dodecaphosphates) was checked by paper chromatography. For the chromatographic analysis, the obtained crystalline samples were decomposed with H-form cation type ion-exchanger. In these experiments, 0.1 g of the substance was contacted for ca. 1 h with an aqueous suspension of 2 g (KU-2) type sulfonated cation exchanger at ~0 °C. After the decomposition of the main mass of the substance according to the following scheme: cationite- $H(solid) + M-phosphate(solid) \rightarrow cationite-M(solid)+H$ phosphate(liquid) the solution, containing phosphoric acids was neutralized with sodium bicarbonate and chromatographed on Filtrak FN-11 paper (Germany) by CCl₃COOH-CH₃COOH-CH₃OH acidic solvent. Chromatograms were sprayed with ammonium molybdate (NH₄)₂MoO₄ 5% solution and irradiated with ultraviolet light $(\lambda = 400 \text{ nm}).$

Scanning electronic microscope measurements were performed on a JEOL scanning electronic microscope JSM-6510LV (well-appointed by energy-disperse X-Max N 20 micro-X-ray spectral analyzer produced by Oxford Instruments). SEM measurements were carried out by means of reflected (BES) as well as secondary (SEI) electrons at an accelerating voltage (at 20 kV). The working distance was approximately 15 mm. Micrographs have been taken at the diverse enlargements.

<i>T</i> , °C	n = 1.5 - 2.5	<i>n</i> =3.5–5.0	<i>n</i> =6.0–7.5	<i>n</i> =8.0–10.0
130 - 150	Sc(PO ₃) ₃ –C	AgScHP ₃ O ₁₀	$AgSc(H_2P_2O_7)_2$	$AgSc(H_2P_2O_7)_2$
180 - 200	Sc(PO ₃) ₃ –C	AgScHP ₃ O ₁₀	AgScHP ₃ O ₁₀	AgScHP ₃ O ₁₀
220 - 240	Sc(PO ₃) ₃ –C	AgScP ₄ O ₁₂	AgScP ₄ O ₁₂	AgScP ₄ O ₁₂
310 - 335	Sc(PO ₃) ₃ –C ^I	AgScP4O12, AgScHP3O10	AgScP ₄ O ₁₂	AgScP ₄ O ₁₂
340 - 355	Sc(PO ₃) ₃ –C ^I	AgScP4O12	$AgScP_4O_{12} + Ag_3Ga_3P_{12}O_{36}$	AgScP ₄ O ₁₂
400 - 450	Sc(PO ₃) ₃ –C ^I	AgScHP ₃ O ₁₀	AgScHP ₃ O ₁₀	$Ag_2ScP_3O_{10}$
500 - 550	$Sc(PO_3)_3-C^I$	$Ag_2ScP_3O_{10}$	AgScHP ₃ O ₁₀ , Ag ₂ ScP ₃ O ₁₀	AgScP ₂ O ₇

Table 1. Dependence of composition from temperature *T* and molar ratio $n = \text{Ag}_2\text{O}/\text{Sc}_2\text{O}_3 = 1.5 - 2.5, 3.5 - 5.0, 6.0 - 7.5, and 8.0 - 10.0.$

Table 2. XRD data for acid diphosphate $AgSc(H_2P_2O_7)_2$, acid triphosphate $AgScHP_3O_{10}$, tetraphosphates $AgGaP_4O_{12}$ and $AgScP_4O_{12}$,^{8,10} obtained by us and ASTM-11-642 data for silver triphosphate.

AgScH	HP ₃ O ₁₀	Ag₅P 11–64	3 O ₁₀ (ASTM– 42)	AgSc(H ₂ P ₂	$O_7)_2 \cdot 2H_2O$	$NaSc(H_2P_2O_7)_2 \cdot 2H_2O$		AgScP ₄ O ₁₂		O ₁₂ AgGaP ₄ O ₁₂		NaGaP ₄ O ₁₂	
d_{a}/n	<i>I/I</i> ₀	d_{α}/n	<i>I/I</i> ₀	d_a/n	<i>I/I</i> ₀	d_a/n	<i>I/I</i> ₀	d_{α}/n	<i>I/I</i> ₀	d_{u}/n	<i>I/I</i> ₀	d_{u}/n	<i>I/I</i> ₀
_	_	4.81	20	_	-	_	_	4.69	5	4.67	7	4.71	8
4.04	24	_	_	4.04	25	_	_	_	_	4.43	15	4.43	25
_	_	_	-	_	-	4.17	41	_	_	4.20	19	4.27	30
_	_	_	-	_	-	4.00	37	3.94	5	3.94	27	3.94	49
_	_	_	-	_	-	_	_	3.83	100	3.83	80	3.80	15
_	_	3.69	5	_	_	3.67	10	3.63	10	_	_	3.65	8
_	_	3.60	5	-	-	3.59	4	3.56	10	_	_	3.53	5
3.36	_	_	-	3.43	33	3.49	25	-	-	_	_	_	_
_	72	3.37	10	-	-	3.35	29	3.37	31	3.38	38	3.35	16
3.20	_	3.29	10	3.32	24	_	_	_	-	_	_	3.29	5
-	29	3.21	15	_	-	3.24	96	_	-	_	_	3.14	5
3.03	-	3.15	25	3.08	33	3.18	8	-	-	3.08	23	3.08	10
-	9	3.04	15	3.02	30	-	-	3.03	80	3.03	100	3.03	100
-	-	2.96	50	2.98	100	2.98	100	-	-	2.82	18	_	_
2.84	-	-	-	-	-	2.96	19	_	-	2.75	40	_	_
-	100	2.86	95	2.82	55	2.82	52	2.83	19	_	_	2.85	20
-	-	2.76	50	-	-	-	-	2.77	20	2.69	15	2.76	10
-	-	2.72	50	2.74	28	2.74	7	_	-	_	-	_	_
2.64	_	-	-	-	-	2.70	14	2.68	25	2.56	13	_	_
2.59	77	2.60	100	2.64	23	2.62	5	-	-	-	_	2.63	10
2.52	69	-	-	-	-	2.58	4	2.56	15	2.40	19	2.56	3
2.43	14	2.52	30	2.54	32	2.55	7	2.49	16	_	_	2.48	7
2.37	7	2.46	15	-	-	2.47	4	2.41	26	—	-	2.40	3
-	8	2.38	10	_	-	2.39	7	-	-	_	-	_	-
-	-	2.33	5	_	-	2.33	6	2.33	6	2.25	15	2.32	29
-	-	-	_	2.31	32	2.30	4	-	-	_	-	_	-
2.21	-	-	-	2.25	18	-	_	2.25	16	2.15	11	2.20	16
2.13	20	_	_	2.22	18	2.17	12	2.20	12	_	-	_	_
-	31	2.15	5	-	-	-	-	-	-	2.06	6	2.14	5
_	_	2.10	5	_	_	2.10	18	_	_	2.03	5	2.13	3
2.03	_	_	-	2.03	9	2.07	6	2.07	2	_	_	_	_
-	20	2.00	10	_	-	2.04	7	_	_	_	_	2.05	3
1.93	_	1.96	15	-	-	2.02	18	2.00	5	1.89	8	_	_
1.89	11	1.94	5	-	-	1.95	11	1.92	7	_	_	_	_
_	10	1.89	15	_	-	-	_	_	-	_	_	_	_
1.76	_	1.88	10	1.83	21	-	_	1.87	6	1.68	8	1.87	3
1.67	6	-	_	1.75	11	_	_	1.86	6	—	-	1.85	6
1.64	18	-	_	1.68	22	-	_	1.69	6	-	-	-	-
1.62	18	-	_	1.66	28	-	_	-	-	—	-	—	-
-	18	-	-	1.64	33	-	-	-	-	-	-	-	-
-	-	1.59	10	1.57	19	-	-	-	-	-	-	-	-

The powder diffraction intensity data collections were performed on a DRON–3M diffractometer, with anodic Cu– K_{α} radiation in the range of $2\theta = 10-60^{\circ}$, detector's speed 2° min⁻¹, lattice spacing d_{α}/n in Å, and I/I_0 – is the relative intensity (used model/standard data – by American Society for Testing and Materials – ASTM).

The thermal analysis was accomplished by DTA using Q1500–D derivatograph with heating rate of 10 $^{\circ}$ C / min. in air atmosphere and up to maximal temperature of 1100 $^{\circ}$ C.¹⁰ XRD data of some double condensed phosphates prepared by us, namely acidic diphosphate AgSc(H₂P₂O₇)₂, acidic triphosphate AgScHP₃O₁₀, tetraphosphates AgGaP₄O₁₂,

AgScP₄O₁₂, NaGaP₄O₁₂ and standard ASTM–11–642 data for silver triphosphate are presented in Table 2. Table 3 contains the XRD data for the double condensed tetraphosphates of silver with gallium and scandium, or sodium and gallium (molar ratio $n=Me^{I}/Me^{III}=7.5$).

The elemental composition of the condensed compounds was examined by gravimetric analysis. Phosphorus was determined by precipitation using a molybdate reagent and a quinoline solution.²⁵ Gallium, indium and scandium were determined by the hydroxyquinoline precipitation method.^{11,25} Silver was determined using argentometry using titration (Volhard) method.²⁸

Table 3. The XRD data for synthesized gallium-silver, gallium-sodium, indium-silver, scandium-silver tetraphosphates (molar ratio $n=Me^{1}/Me^{III}=7.5$).

AgGaP ₄ O ₁₂	(at 335 °C)	AgScP ₄ O	12 (at 335 °C)	NaInP ₄ O ₁₂	(at 335–345 °C)	NaGaP ₄ O ₁₂	2 (at 335–345 °C)
d_{α}/n	<i>I/I</i> ₀	d_a/n	<i>I/I</i> ₀	d_a/n	<i>I/I</i> ₀	d_a/n	<i>I/I</i> ₀
4.65	7	4.49	48	4.43	28	4.43	25
4.23	8	4.33	38	4.33	18	4.27	30
4.04	17	3.94	45	3.95	53	3.94	49
_	_	_	_	3.91	98	_	_
3.81	13	3.83	50	_	_	3.80	15
3.63	8	_	_	3.66	16	3.65	8
_	_	3.56	65	_	_	3.53	5
-	-	_	-	3.42	12	-	-
3.39	29	_	_	_	_	_	_
_	_	3.36	39	3.36	15	3.35	16
-	-	_	_	3.27	5	3.29	5
_	_	_	_	3.24	5	_	_
_	_	_	_	3.20	55	_	_
_	_	_	_	3.15	8	3.14	5
_	_	_	_	_	_	3.08	10
3.03	100	3.05	100	3.04	100	3.03	100
_	_	2.89	34	2.93	4	_	_
-	-	2.83	34	2.86	6	2.85	20
2.80	20	2.80	40	_	_	2.76	10
-	-	2.61	16	2.79	22	2.63	10
2.55	15	_	-	-	-	2.56	3
2.50	15	2.49	20	-	-	2.48	7
-	-	_	-	2.46	8	-	-
-	-	_	-	2.45	15	2.40	3
-	_	_	-	2.44	5	2.32	29
2.27	18	_	-	2.32	38	-	-
2.25	22	2.25	25	-	_	-	-
2.23	22	_	-	2.22	4	-	-
2.20	13	2.20	16	-	-	2.20	16
2.07	6	_	-	2.07	8	2.14	5
-	-	2.06	13	-	-	2.13	3
1.95	13	2.01	9	-	-	2.05	3
-	-	1.98	8	1.87	7	1.87	3
-	-	_	-	1.85	38	1.85	6
-	-	1.86	5	1.82	5	_	-
1.78	10	-	-	_	-	-	-
1.75	10	-	-	1.74	14	-	-
1.63	11	1.76	8	1.68	5	-	-
-	-	1.65	13	_	-	_	-
-	-	1.59	9	-	_	-	-

Results and discussion

A series of double condensed phosphate compounds were prepared and assigned during the investigation of systems $Me^{III}_2O_3$ - Ag_2O - P_2O_5 - H_2O at the temperature interval of 100– 600 °C. The phase identity was studied by XRD. The synthesized inorganic polymers containing silver and scandium are presented in Table 1. There are three stable double phosphate phases formed at the temperature range of 130-200 °C depending on the Ag/Sc molar ratio: double acidic diphosphate and triphosphate of scandium and silver, $AgSc(H_2P_2O_7)_2$, $AgScHP_3O_{10}$, respectively, and the double triphosphate, $Ag_2ScP_3O_{10}$.^{8,19} A new silver scandium cyclotetraphosphate ($AgScP_4O_{12}$) was synthesized in the temperature interval of 240-340 °C. Analogous compounds could be obtained in similar systems containing Ag-Ga and Ag-In components.

The XRD data of phases obtained at 335–350 °C for the system containing Ga and Ag (molar ratio $n=Me^{I}/Me^{III}=7.5$) and their comparison with the cesium gallium cyclododecaphosphate²⁵ are presented in Table 4.

Table 4. XRD data of phases obtained in the system containing Ag and Ga at 335-350 (molar ratio $n=Me^{I}/Me^{III} = 7.5$).

Cs ₃ Ga ₃ P ₁₂ O ₃₆		AgGaP ₄ O ₁₂ +Ag ₃ O	Ga3P12O36
d_{α}/n	I/I_0	d_{α}/n	I/I_0
5.09	14	4.69	5
-	-	-	_
4.00	24	3.94	5
-	-	-	_
3.86	100	3.83	100
-	-	-	_
3.59	5	-	-
3.50	20	3.63	10
-	-	3.56	10
3.25	24	3.37	31
3.14	20	_	_
2.94	40	3.03	80
2.83	68	2.83	19
2.76	7	2.77	20
2.68	14	2.68	25
-	-	2.56	15
-	-	2.49	16
2.40	6	2.41	26
2,36	40	2.33	6
2.33	10	2.25	16
2.27	7	2.20	12
2.17	4	-	_
2.14	5	2.07	2
-	_	2.00	5
-	_	1.92	7
-	-	1.87	6
-	-	1.86	6
-	-	1.69	6

The XRD data of similar compounds formed in the analog systems containing gallium and silver, indium and silver and scandium and silver were compared. We ascertain that any of the initial components - trivalent metal oxides, silver nitrate and phosphoric acid completely and irreversibly interact with each other during the synthesis. The XRD data for the Ag-Sc, Ag-In and Ag-Ga di-, tritetra- or cyclododecaphosphates have been compared with available standard data for analogous double condensed phosphates of trivalent and monovalent (alkali) metals.^{1-9,13,17-^{20,26} The identification of the obtained crystalline phases was done in accordance with standard ASTM data and based on the results of chemical analyses. The composition of the synthesized compounds prepared was found to be the following: double acidic diphosphates Me^IMe^{III}(H₂P₂O₇)₂ and their monohydrates Me^IMe^{III}(H₂P₂O₇)₂H₂O, double acidic triphosphates Me^IMe^{III}HP₃O₁₀, double triphosphates Me^I₂Me^{III}P₃O₁₀ and cyclotetraphosphates Me^IMe^{III}P₄O₁₂.}

Despite the different ionic radius of Ag and Cs (1.13 and 1.67 Å, respectively) an analog Ag-Ga compound, $(Ag_3Sc_3P_{12}O_{36})$ was formed as that was synthesized in the Cs-Ga system earlier (Cs₃Ga₃P₁₂O₃₆).²⁵ Based on results of paper chromatography, chemical analysis and XRD analysis, we can conclude that at 335-340 °C and *n*=Ag/Ga=7.5, a mixed phase crystallized out with ca. 80 % Ag₃Ga₃P₁₂O₃₆ and ca. 20 % AgGaP₄O₁₂ content.

The silver scandium cyclotetraphosphate is isostructural with the appropriate silver gallium, silver indium and sodium gallium cyclotetraphosphates, in spite of differences between the ionic radius of sodium and silver (0.98 and 1.13 Å, respectively).



Figure 1. Electron (SEI) image of AgScHP₃O₁₀ (enlargement 1000).



Figure 2. Electron (SEI) image of AgScHP₃O₁₀ (enlargement 2700).

The EDAX results of silver-scandium double phosphates are presented in Table 5. Figures 1 and 2 illustrate electron images (on enlargements 1000 and 2700 respectively) for silver scandium acidic triphosphate (AgScHP₃O₁₀). The EDAX spectrum can be seen in Fig. 3. This double compound was obtained at Ag/Sc = 5.0 at ca. 150 °C. Very small crystals of lamellar and needle-like shape with a thickness about of 100 nm were observed.

Figures 4 and 5 show photos for double acidic diphosphate synthesized at the same temperature and molar ratio Ag/Sc=7.5.

Table 5 and 6 shows the atomic percentage data vs. spectrum labels for crystals obtained at 335 °C in the system containing Ag and Ga for initial ratio $Me^{I}/Me^{III} = 5.0$.

Table 5. Atomic percentage data vs. spectrum labels for crystals obtained at 335° C in the system containing Ag-Ga, for initial ratio $n=Me^{I}/Me^{II}=5.0$.

Atom	Atomic %					Statistics			
	1	2	3	4	Max	Min	Average	Standard deviation	
0	73.88	75.83	75.69	75.70	75.83	73.88	75.27	0.93	
Р	14.86	12.92	12.98	13.02	14.86	12.92	13.45	0.94	
Ga	3.61	3.40	3.42	3.38	3.61	3.38	3.45	0.10	
Ag	7.65	7.86	7.90	7.90	7.90	7.65	7.83	0.12	

The Figures 4-6 represent SEM pictures of obtained crystals of in the $Me^{III}_2O_3$ - Ag_2O - P_2O_5 - H_2O systems.



Figure 3. The EDAX spectrum of AgScHP₃O₁₀.



Figure 4. Electron (SEI) image of AgSc(H₂P₂O₇)₂ (enlargement 1300).

Table 6.	Data	for	spectrum	22,	Site	1,	molar	ratio	Ag/Ga	=	5.0,
synthesis	at 335	5°С,	approxin	nate	form	ula	ı [AgG	a(PO3	s)4]		

Atom	Atomic %	
0	73.41	
Р	14.71	
Ga	4.07	
Ag	7.81	



Figure 5. Electron (SEI) image of $AgSc(H_2P_2O_7)_2$ (enlargement 5500).

Figure 6 shows the SEM picture of silver scandium cyclotetraphosphate (AgScP₄O₁₂) synthesized at the temperature of 335 °C at the molar ratio Ag/Sc=5.0.



Figure 6. Electron (SEI) image of $AgScP_4O_{12}$ (enlargement 2700).



Figure 7. Electron (SEI) image of cyclododecaphosphate $Ag_3Ga_3P_{12}O_{36}$ (as primary phase) with the small impurity phase of the cyclotetraphosphate $AgGaP_4O_{12}$ (enlargement 2700).

A detailed XRD analysis of the components formed in the system $Ag_2O-Ga_2O_3-P_2O_5-H_2O$ allows us to conclude that the product obtained at temperature 335 °C and for n=Ag/Ga=7.5 consists of two phases such as silver gallium cyclododecaphosphate $Ag_3Ga_3P_{12}O_{36}$ (as primary phase) and the and silver gallium cyclotetraphosphate $AgGaP_4O_{12}$. Figure 7 shows the electron image for silver gallium cyclododecaphosphate with a small mix phase – the minor quantity of silver gallium tetraphosphate. The synthesis conditions were as follows: Ag/Ga=7.5 and temperature $335^{\circ}C$.

Conclusions

The formation of $Me^{I}Me^{III}(H_2P_2O_7)_2$, $Me^{I}Me^{III}(H_2P_2O_7)_2$; H_2O , $Me^{I}Me^{III}HP_3O_{10}$, and $Me^{I}Me^{III}P_4O_{12}$ type crystalline double phosphates could be detected in the systems $Me^{I_2}O - Me^{III_2}O_3 - P_2O_5 - H_2O$ ($Me^{I} = Ag$, $Me^{III} = Ga$, In and Sc) in the temperature range of 130–600 °C at Ag/Me^{III} =1.5-10.0 and P/Me^{III}=15.5 molar ratio. The obtained crystalline phases were identified with the chemical analysis, XRD and EDAX. The silver scandium, silver gallium and silver indium cyclotetraphosphates are isomorphic with each other and with sodium gallium cyclododecaphosphate.

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